

1 **OPTIMISATION OF STEP-FREE ACCESS INFRASTRUCTURE IN LONDON**
2 **UNDERGROUND CONSIDERING BOROUGH ECONOMIC INEQUALITY**

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1 ABSTRACT

2 Public transport is the enabler of social and economic development, as it allows the movement of
3 people and provides access to opportunities that otherwise might have been unattainable. Access
4 to public transport is a key aspect of social equity, with step-free access improving the inclusivity
5 of the transport network in particular for mobility impaired population groups. Thus, this study
6 develops a two-step algorithm for determining the optimal allocation of resources for the refurbishment of stations to provide step-free accessibility in public transport networks. The first step
7 consists of k-shortest path finding algorithm between every origin-destination pair in the network.
8 The non step-free shortest paths are then fed into the second step of the algorithm, a mixed-integer
9 linear optimization problem that selects the station to be refurbished considering inequality penalties as well as costs, budget and demand constraints. The developed methodology is applied to
10 enhance the accessibility of the London Underground. In doing so, several demographic components, including economic background and disability reported, are parameterised and factored
11 into the determination of the optimal solution. Our analysis produces a 15% increase in step-free
12 trips compared to the current state of the network, as well as a reduction of approximately 60% in
13 existing step-free detour time.
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18 *Keywords:* Optimization, Mobility, Accessibility, Inclusion, Equality

1 INTRODUCTION

2 Public transportation accessibility is a key enabler of social equity in urban and suburban environ-
3 ments. The ability to travel despite not owning a private mode of transportation allows people to
4 access services and opportunities that would otherwise be unreachable to them. Among the many
5 reasons that impede private transport use is physical disability, which requires the development of
6 specific infrastructure that facilitates movement within the public transportation network (1).

7 In the UK, approximately 14% of the adult population (8% of working age) suffers from
8 mobility impairment, meaning that they rely on public transportation for movement (2). This
9 proportion is only expected to rise in the coming years given the growing and ageing population
10 in most western countries, as disability prevalence increases with age (2, 3). Approximately a fifth
11 of disabled people report having difficulties related to their impairment or disability in accessing
12 transport, which increases to a third for people aged 60 and above (4).

13 The United Nations highlighted the importance of supporting the rights of disabled people
14 through the 2007 Convention on the Rights of Persons with Disabilities, which promotes “the full
15 and equal enjoyment of all human rights fundamental freedoms by all persons with disabilities” (5).
16 Likewise, the Mayor of London recently published a report on accessible and inclusive transport
17 that aims to identify the key issues experienced by disabled travellers and propose key solutions
18 (6).

19 A key solution proposed by (6) is upgrading existing infrastructure: only 33% of London’s
20 Underground stations are classified as step-free by 2021. With 270 stations in total, this means
21 that 180 must be upgraded to allow full step-free access to the network. Such time and capital
22 investment requires strategic planning and a prioritisation scheme that maximises the benefit to the
23 public, yet to date no study has proposed a holistic methodology to strategically plan a network-
24 wide improvement of the public transport step-free accessibility. This is the subject of this paper.

25 Thus, this paper proposes a data-driven approach for the prioritisation of step-free acces-
26 sibility in the public transport network. To calculate the optimal allocation of resources for the
27 refurbishment of stations, a mixed-integer linear mathematical model is presented that incorpo-
28 rates the network demand requirements, the estimated costs of upgrades, the demographics of
29 disabilities and economic background. The model also evaluates a two-phase upgrade to increase
30 the inclusivity and accessibility of the network. Thus, the contributions of this paper are as follows:

- 31 1. It formalises a novel optimisation problem to prioritise the refurbishment works to im-
32 prove accessibility of public transport services.
- 33 2. It evaluates the need to include the transportation equity.
- 34 3. It has implemented the methodology to a realistic case study to demonstrate its usability
35 and scalability.

36 The following section reviews the relevant literature in the field of public transport ac-
37 cessibility. Next, the mathematical model is presented as well as the formulation and solution
38 method. This model is then applied to a numerical case study based on the London Underground
39 improvement works planned by the Mayor of London. Finally, conclusions and recommendations
40 for future work are provided.

41 ACCESSIBILITY IN PUBLIC TRANSPORT

42 In the context of public transportation, accessibility is generally defined as the ability to travel to
43 other areas and use specific services. Good accessibility for a given area is characterized by the
44 provision of greater connectivity, mobility, and job opportunities (7). The assessment of accessi-

1 bility and its effects has been carried out in the context of social inequality and public health (8),
2 employment rates (9, 10), social exclusion (11), and mobility (12).

3 The topic of accessibility for the mobility impaired, and in particular those that require
4 the use of supporting mobility devices, is an under-explored area of research. A recent literature
5 review by (13) found only 26 studies on this topic, with 14 of them reporting and analysing the
6 user experiences when using public spaces and public transport, and the remaining focusing on
7 vehicle and station design. In addition, (14) designed and developed a survey to obtain the value of
8 disability accessibility in the bus network in Chile, while (15) identified the barriers experienced
9 by wheelchair users, expanding upon the findings of earlier studies (16).

10 In assessing the accessibility of public transport, (17) propose a gravity-based measure-
11 ment that quantifies accessibility as a product of the opportunities found in the destination and an
12 impedance function that estimates the inconvenience of travel based on the travel distance. By
13 considering the barriers to mobility and the person's capabilities, the impedance function can be
14 used to model disability accessibility. This approach was used to calculate the disparity between a
15 non-disabled and a wheelchair user in Lisbon.

16 Of the reviewed literature, only (18) seeks to measure and optimise the performance of
17 the transport network in terms of accessibility for people with disabilities. The accessibility mea-
18 surements are used as inputs to determine prioritisation levels for station improvements. However,
19 their approach can only evaluate a finite number of stations, resulting in limited combination of
20 stations being evaluated simultaneously.

21 Instead, this paper proposes an network-wide approach to prioritise the provision of step-
22 free access throughout the public transport network. In doing so, we parameterise the need for
23 transport accessibility based on regional demographics. A modified k-shortest path algorithm is
24 developed to find the non step-free origin-destination pairs and its paths. The latter are fed into the
25 mixed-integer optimisation algorithm that returns the optimal selection of stations to be upgraded.

26 **METHODOLOGY**

27 The model presented in this section captures the strategic decision of refurbishing stations within a
28 public transport network. The objective is to reduce the burden of travel of persons with disability
29 through the network, while reducing the inequality gap between different areas of the city. To
30 achieve this, a two-step algorithm is developed consisting on a path finding step, and an optimisa-
31 tion phase as shown in Figure 1.

32 The path finding phase of the algorithm consists of finding the k shortest paths between all
33 origin-destination combinations in the network, and then only passing the non step-free paths to
34 the optimisation phase. The k-shortest path algorithm is a loop that recursively obtains the next
35 shortest path by extending Dijkstra's algorithm (19). In this particular case, it is sufficient to only
36 search for paths with different interchanging stations.

37 From all the calculated shortest paths, the non step-free paths connecting each origin-
38 destination pair using the network topology and step-free access data are acquired. A step-free
39 path is defined as a path where both the origin and destination nodes are step-free from the street to
40 the train (completely step-free), and all interchanges between lines are also step-free (interchange
41 step-free). Any path that does not possess these properties is thus labeled as non step-free.

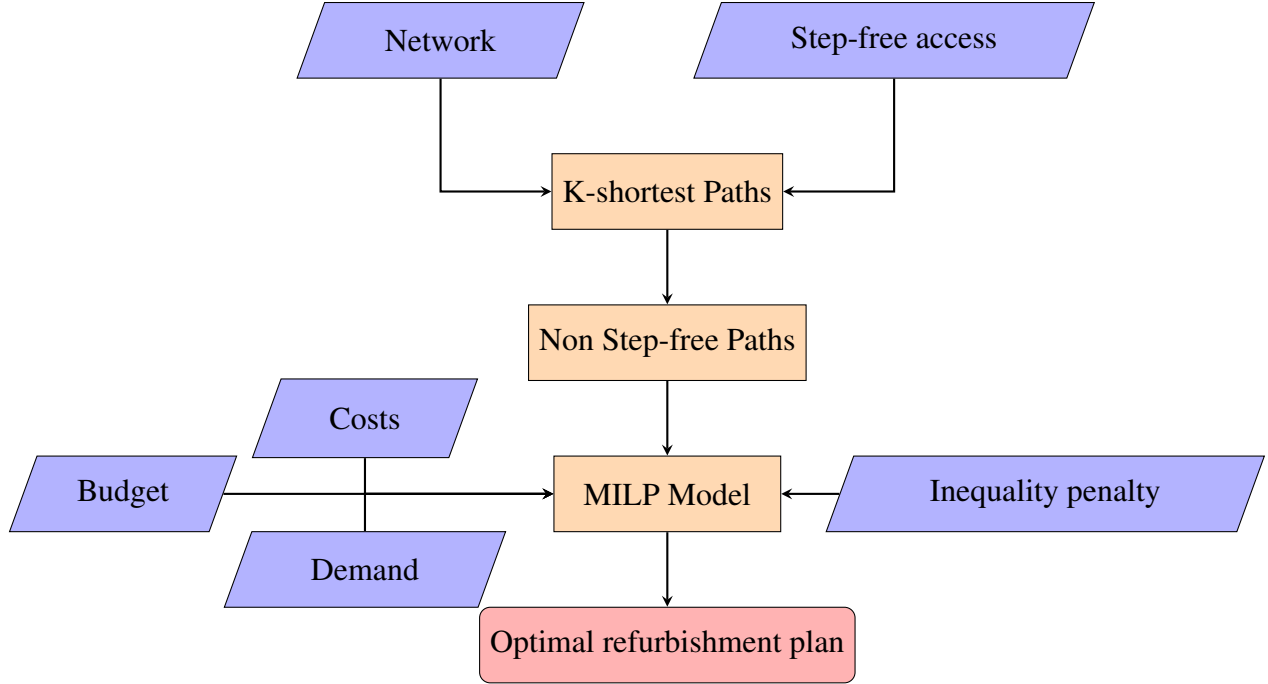


FIGURE 1: Algorithm process flowchart.

- 1 These non step-free paths, along with entry and exit data per station and the station refurbishment costs, serve as inputs to the second step algorithm. These are fed into a mixed-integer
- 2 linear optimisation problem that generates optimal refurbishment plans within a specific budget.
- 3 The formulation of the problem corresponds to *OP1*, which uses as input the following parameters:

Indices

i, j, n = Station
 p = Path
 k = Interchange

Sets

OD = Set of origin-destination pairs
 P = Set of paths in O-D pair i, j
 K = Interchanges in path p
 N = Set of all interchanges

Parameters

C_i = Cost of refurbishment of station i
 $D_{i,j}$ = Demand for travel between stations i, j
 $R_{i,j,p}$ = Number of interchanges for path p between i, j
 $S_{i,j,p,k}$ = Interchange ID
 B = Budget [£]

Variables

x_i = Boolean: station is refurbished
 $y_{i,j}$ = Boolean: travel between stations i, j is step-free
 $z_{i,j,p}$ = Boolean: all interchanges in path p between i, j are step-free
 $a_{i,j,p}$ = Integer: number of step-free interchanges in path p between i, j

(OP1):

$$\text{Maximise } Z = \sum_{i,j \in OD} D_{i,j} y_{i,j} \quad (1)$$

Subject to:

$$\sum_{i \in N} x_i \leq B \quad (1.1)$$

$$y_{i,j} \leq \sum_{p \in P} (z_{i,j,p}) \quad \forall i, j \in OD \quad (1.2)$$

$$a_{i,j,p} \leq \sum_{k \in K: n=S_{i,j,p,k}} x_n \quad \forall i, j \in OD \quad \forall p \in P \quad (1.3)$$

$$a_{i,j,p} \geq R_{i,j,p} z_{i,j,p} \quad \forall i, j \in OD \quad \forall p \in P \quad (1.4)$$

$$R_{i,j,p} - a_{i,j,p} \geq (z_{i,j,p} - 1) R_{i,j,p} \quad \forall i, j \in OD \quad \forall p \in P \quad (1.5)$$

$$x_i = \{0, 1\} \quad \forall i \in N \quad (1.6)$$

$$y_{i,j} = \{0, 1\} \quad \forall i, j \in OD \quad (1.7)$$

$$z_{i,j,p} = \{0, 1\} \quad \forall i, j \in OD \quad \forall p \in P \quad (1.8)$$

$$a_{i,j,p} \in \mathbb{Z}^+ \quad \forall i, j \in OD \quad \forall p \in P \quad (1.9)$$

1 The objective function is defined by equation (1), which seeks to maximise the number
 2 of passengers that are able to complete their trip using only step-free interchanges. Constraint
 3 (1.1) represents the budgetary limitation. (1.2) limits $y_{i,j}$ to 0 unless one path exists between the
 4 origin-destination pair that is step-free. Constraints (1.3-1.5) remaining constraints ensures $z_{i,j,p}$ is
 5 1 only if all interchanges in path p are step-free. Equation (1.3) calculates the number of step-free
 6 interchanges in path p between stations i and j , and constraints (1.4-1.5) set $z_{i,j,p} = 1$ if and only
 7 if $a_{i,j,p} = R_{i,j,p}$. The remaining constraints define the variable boundaries: x_i , $y_{i,j}$ and $z_{i,j,p}$ are
 8 Boolean, while $a_{i,j,p}$ is a positive integer.

9 CASE STUDY

10 London is the capital of United Kingdom and a home to over 9 million residents in 2020 in an
 11 area of $1,572 \text{ km}^2$ (20). The transport network is run by the local government body and transport
 12 authority, Transport for London (TfL), of which the Chair is the Mayor of London (21).

13 The London Underground network is based on a concentric design with over 9 pay fare
 14 zones. The network consists of 266 stations on 11 lines that cross all 33 London boroughs and also
 15 extends to include a number of stations outside London (22), as shown in Figure 2.

16 The London Underground network is heavily utilised with over 11 million average daily
 17 journeys on a weekday in 2018 (23). However, the distribution of these journeys is unequal. As
 18 an indicative example, although only 0.016% of London population resides in the City of London
 19 borough (24), it experiences the third highest volume of daily journeys (23). A schematic of the
 20 demand from and to each station is shown in Figure 3.

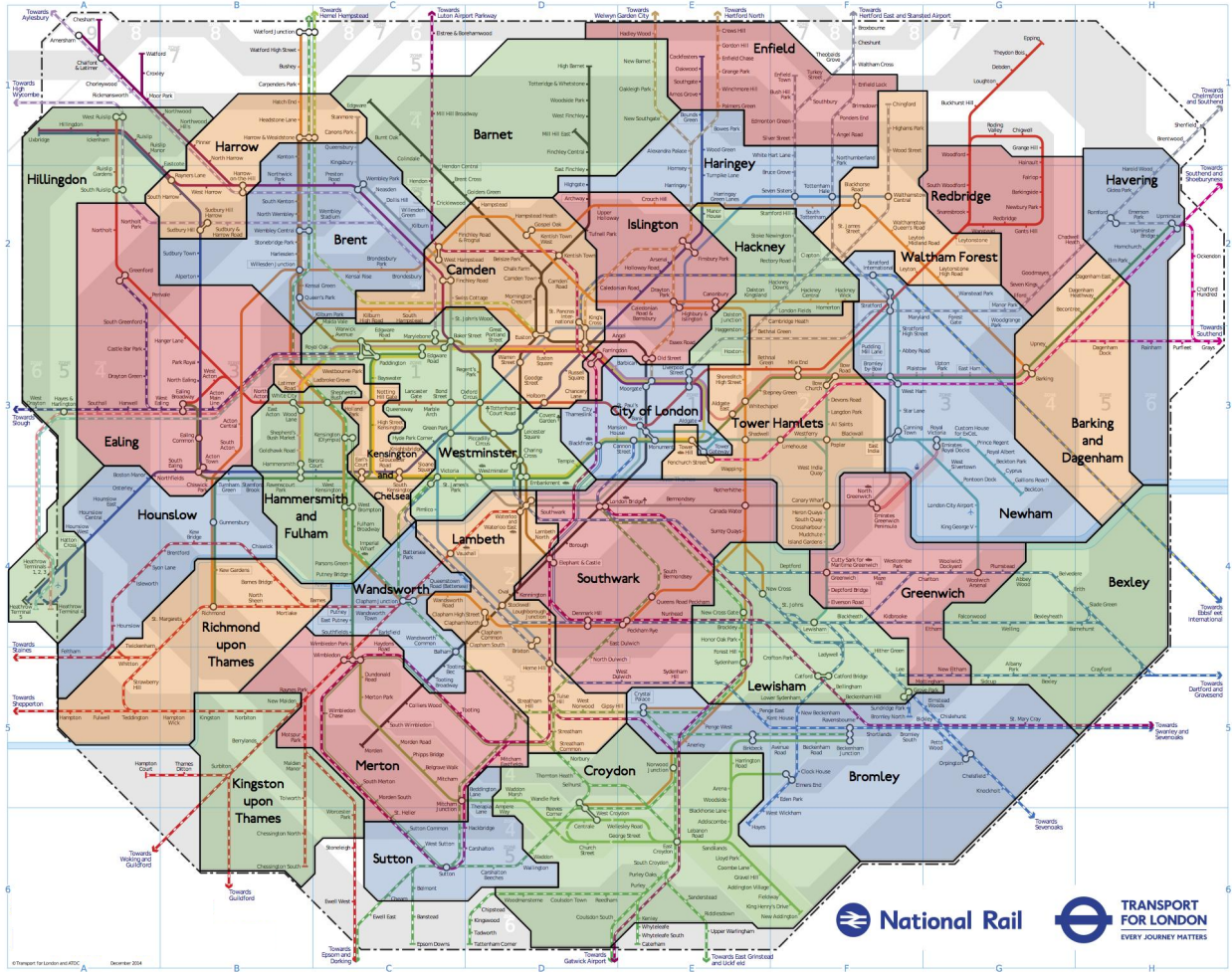


FIGURE 2: London Underground map with overlay of a map of the boroughs (25).

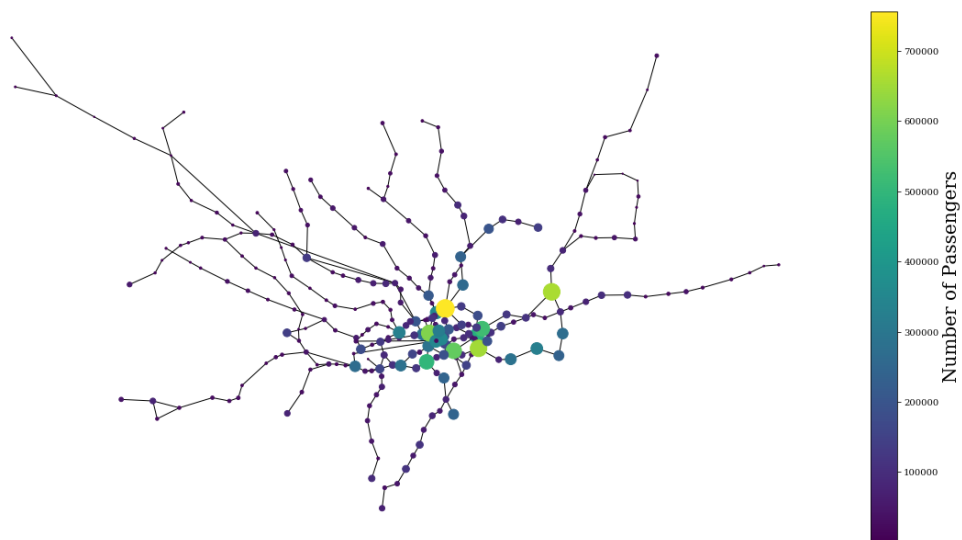


FIGURE 3: Number of passenger entries and exits per station.

1 The first rail line in the London Underground was constructed in the 1860s with the last
 2 station being completed in 2008 (26). There are currently two more stations being constructed
 3 as part of the Northern Line Extension into west, which are Battersea Power station and Nine
 4 Elms station and are predicted to be complete by Autumn of 2021 (27). Ten of the central London
 5 stations are also being merged with new stations that are being built as part of a new Elizabeth Line
 6 (28). These have been excluded from the current study, as the opening dates and demand values
 7 from and to these stations are currently unknown. The current operating London Underground
 8 network has been portrayed based on the original TfL Underground map (22) in Figure 4.



FIGURE 4: London Underground network schematic.

9 Rail networks that operate within London, such as the Overground, East London Line, TfL
 10 Rail, and the Thameslink, were excluded from the study, as they predominantly consist of above
 11 ground facilities that do not require an additional step-free access provision or have been already
 12 built with lifts as part of their original design.

13 Due to the current limits of the London Underground network for the users requiring lifts,
 14 98.4% of surveyed wheelchair users in 2019 said that they use the tube less than once a week (29).
 15 Transport for London (TfL) and the Mayor of London have set out an Action on Equality strategy
 16 (30) that includes 11 inclusivity objectives, one of which is improving the accessibility of London's
 17 transport infrastructure.

18 The Mayor of London pledged investment of £200 million to upgrade 30 stations to have
 19 step-free access with lifts to improve accessibility and have 37% of the London Underground
 20 network be classified as step-free (31). The stations are still to be fully chosen in phases, but the

1 desired outcome of the Mayor is to cut the additional journey time required by those using the
2 step-free network by 50% (32). However, due to the COVID-19 pandemic negatively impacting
3 the revenue for TfL and available capital, no more new step-free access stations are planned (33).

4 **Definition of Step-free access**

5 The definition of a step-free access provided by TfL (34) refers to a scenario where a passenger
6 can use elevators, ramps or level surfaces instead of stairs and escalators to access trains and can
7 avoid gaps and steps. However, it is not a binary classification, as some stations and interchanges
8 have step-free access only for some lines or some platforms or just between platforms. Thanks
9 to key achievements following the initial investment from the Mayor of London and third party
10 funding of £84m (33), in June 2021, TfL stated that there are 84 Tube stations with step-free
11 access (35); however, when considering only fully accessible stations with step-free access from
12 road to platform or train on all lines and bounds, only 72 stations qualify.

13 TfL classifies the different levels of step-free access into four categories: full accessibility,
14 partial interchange step-free accessibility, interchange only step-free accessibility and no step-free
15 access (36). A fully accessible station is considered to be one where all the platforms have a
16 step-free access to and from the street. In the case of partial interchange accessibility, only some
17 of the platforms in a station have a step-free access to and from the street. An interchange only
18 accessibility describes a station where step-free access is only possible for specific interchanges,
19 without step-free access to and from the street. The final level describes a station that has no
20 step-free access.

21 For the purpose of this study, the four levels of accessibility have been simplified into three;
22 namely, a fully step-free, an interchange only and no step-free accessibility. A fully step-free
23 station is one where all the platforms have step-free access to and from the street. An interchange
24 only step-free station is one that allow step-free interchange between lines travelling in the same
25 direction but without step-free access to and from the street. Any station that is unable to support
26 either fully or interchange only step-free accessibility is considered to be a no-step-free access
27 station.

28 The three levels of accessibility have been used to define a step-free journey for the purpose
29 of this study. A step-free journey is considered to be one where the origin, destination and any
30 required interchanges are all considered to provide step-free access. A journey that requires an
31 interchange should have a fully step-free origin and destination, while the interchange station can
32 either be an interchange only or a fully step-free access station, in order for the journey to be
33 considered as step-free.

34 **Station Refurbishment Costs**

35 While each station is unique and the cost of upgrading the stations to include lifts will vary, an
36 estimate for the station has been made based on historical costs (37–39), TfL tender estimates
37 for current and past projects (40), and cost savings from standardising lift installation (41). For
38 example, the contract for the civil works associated with upgrading seven stations of Burnt Oak,
39 Debden, Hanger Lane, Ickenham, Northolt, Sudbury Hill and Wimbledon Park, excluding lifts
40 and communications, have been contracted for between £10 and £25 million (42). For the lift
41 provisions, Otis has won the bid for between £6m and £15m (40).

42 When considering how to estimate the final costs of upgrading each station in average,
43 the upper bound was chosen, based on past Civil Engineering projects often costing more than

1 the initial budget. For instance, the step-free access upgrade of Cockfosters station was tendered
2 between £1 and £5 million, yet close to the opening date, the cost to date was £4.57 million (37).

3 These stations also share similar characteristics: they are above ground and are located in
4 fare zones 3 or higher and are not based near Central London. This allows for lift installation
5 methods to be consistent and cost reduction. This can help increase the absolute number of step-
6 free journeys but not necessarily provide the most step-free journeys or step-free journey time
7 savings. Moreover, stations in zone 2 or zone 1 are much more expensive to upgrade due to the
8 high demands, particularly if they are an interchange, and due to their condition much associated
9 other works need to be carried out simultaneously to refurbish the station. For instance, the contract
10 for developing around South Kensington station in zone 1 including step-free access programme
11 is £25m and £50m (40). The refurbishment of Finsbury Park in zone 2 cost £47.8m, although this
12 includes other works and not just the step-free access provision (39).

13 Based on this information, stations have been classified as underground or above ground,
14 as excavating and constructing a shaft would significantly add to the costs, and on the location
15 compared to the fare zone. Construction in central part of London in regions of pay fare zones 1
16 and 2 would be higher, as the stations are surrounded by high business and sensitive residential
17 areas. As the costs would also depend on the current conditions of the stations, a range of cost has
18 been estimated in line with the tenders, as shown in Table 1.

TABLE 1: Cost estimate of station step-free access upgrade

Station	Zone 3+	Zone 2	Zone 1
Above ground	£5-10m	£10-15m	£15-20m
Underground	£15-20m	£20-25m	£25-30m

19 For this paper, the average costs within the range have been applied for each station.

20 **Transportation Equity**

21 There are three major types of vertical transportation equity according to Litman (43). Horizontal
22 equity is based on egalitarianism, where everyone is treated equally regardless of race, gender,
23 income, and ability. Vertical equity can be based on income and social class. Thirdly, vertical
24 equity can be based on mobility, ability, and needs. These three objectives can be difficult to
25 meet simultaneously, particularly when horizontal equity avoids favoring one group over others,
26 whereas the second vertical equity supports an accessible and inclusive transportation network.

27 As is the case in many cities, there is a great demographic diversity between the different
28 regions in London. As an indicative example, the City of London borough, which contains the
29 Central Business District, has the highest average income (£99,390) in London. In contrast, the
30 remaining 32 borough only average £35,000 yearly income.

31 If not taken into account, a horizontal equity objective can skew the transportation network
32 to supply those working and living in the City of London, which comprises of less than 0.2%
33 of the geographical area of London and less than 0.02% of the London population with reported
34 disabilities or children of age below 5 (24).

35 Therefore, four refurbishment strategies are studied in this paper:

36 1. Horizontal equity (HE): A revised network based on horizontal equity, where every
37 demand is considered equal,

- 1 2. Financial Equity (FE): A revised network based on vertical equity regarding income and
2 employment rate with financial penalties applied to the optimisation,
3 3. Mobility Equity (ME): A revised network based on vertical equity regarding mobility
4 needs and abilities with mobility penalties, and
5 4. Combined Equity (CE): A revised network based on vertical equity regarding both in-
6 come and mobility with combined penalties.

In order to incorporate the different equities, the optimisation function was updated to Equation 2.

$$(OP2): \text{ Maximise } Z = \sum_{i,j \in OD} D_{i,j} y_{i,j} - p_{economic} \sum_{i,j \in OD} D_{i,j} y_{i,j} BE_{i,j} \\ - p_{mobility} \sum_{i,j \in OD} D_{i,j} y_{i,j} BM_{i,j} - p_{combined} \sum_{i,j \in OD} D_{i,j} y_{i,j} BC_{i,j} \quad (2)$$

7 The newly introduced parameters are the following:

Indices	Parameters
<i>economic</i> = Penalty parameter p related to income and employment rate	BE = Borough specific economic penalty
<i>mobility</i> = Penalty parameter p related to disabilities and age below 5	BM = Borough specific mobility related penalty
<i>combined</i> = Penalty parameter p related to both economic and mobility factors	BC = Borough specific combined penalty
	p = Penalty parameter and multiplier to borough specific penalty

8 The borough specific penalties have been determined so that the penalty parameter p is 1
9 in this study, as $p > 1$ would lead to negative number of passenger completing step-free journeys.
10 Depending on the study of the transportation equity, the p was set to 1 or 0. Calculation of the
11 borough specific penalties for each borough depended on three latest data sources:

- 12 • total mean and median annual household income estimate from Greater London Author-
13 ity from 2012/13,
14 • number of people with wheelchair, reduced mobility, other disabilities, and of age below
15 5 from Greater London Authority from 2010, and
16 • the borough population, employment rate, and borough population without known dis-
17 abilities from Population Estimates Unit of Office for National Statistics UK from 2019.

18 To calculate the borough specific economic penalty, the boroughs were ranked by mean
19 annual income, median annual income, and employment rate as a percentage. However, the em-
20 ployment rate is not a true representation of the economic background of the residents in the bor-
21 ough but rather an indication of the labour market, as some may be students, living on investment
22 dividends, or other reasons. Therefore, a weighted average of ratio of 9:9:1 of the mean, median
23 annual income and employment rate was chosen.

24 As for the borough specific mobility penalty, the boroughs were ranked in terms of the

1 percentage of London population who are people with mobility needs and age below 5. The reason
2 for including population of age below 5 is to take prams into consideration. The combined penalty
3 is the average of the economic and mobility penalty for each borough. For stations outside of
4 London and not belonging to any boroughs, an average of outer London values was chosen. The
5 penalty values for each borough is compared against the travel demand, as shown in Table 3.

6 The mean of the penalties are lower than one-third, and medians are even lower. A low
7 number of boroughs, such as the City of London, with much higher income are shifting the average
8 of the penalties to be higher. This is also shown by the skewness that particularly economically, the
9 penalties are highly skewed resulting in an even higher skewness in the combined penalties. The
10 travel demand is skewed towards boroughs with more stations and popularity, such as Westminster.

11 RESULTS

12 The algorithms described in this paper are executed for the London Underground network and
13 compared against a do-nothing baseline. A budget of £200 million is considered based on the
14 quantity pledged by (31). The four refurbishment strategies outlined in the previous section are
15 compared against a baseline case where no improvement is carried out. For a two-phase step-
16 free access upgrade programme, the results present the optimal stations within the budget of £200
17 million to be upgraded for each phase to provide a more accessible London Underground service.

18 For the first phase, the solutions for the optimisation of horizontal equity (HE), mobility
19 vertical equity (ME), and combined vertical equity (CE) are the same, and the financial vertical
20 equity (FE) are different. This is partially due to the fact that the combined penalty is mainly
21 influenced by the mobility penalties, resulting in similar trends. The other reason for this result is
22 due to the varying travel demand levels. For example, Westminster has the highest travel demand
23 by over 1 million journeys, and it has a high financial penalty yet an average disability penalty.

24 The results of the first upgrade are shown in Table 4, indicating that while most refurbished
25 stations are shared by all solutions, the horizontal, mobility and combined equity solutions select
26 Baker Street and Sloane Square, whereas the financial equity solution includes Seven Sisters, South
27 Harrow, Upton Park, and Whitechapel stations.

28 The second phase solutions share the same six stations, particularly those with high travel
29 demand, but the horizontal equity then also includes Holborn, Whitechapel, Seven Sisters, and
30 Upton Park. The vertical equity solutions share the same two stations of Baker Street and Colindale,
31 but the FE solution replaces Finchley Road and Sloane Square with Bethnal Green and Ealing
32 Common. The solutions of ME and CE are the same. The results of the second upgrade are shown
33 in Table 5.

34 The refurbishment locations of the first and second upgrade are shown as an overlay on
35 OpenStreetMap (44) in Figure 5a and 5b, respectively. These show that some of the stations of the
36 second phase of upgrades are further away from the centre of London. For example, Camden Town
37 station is selected in all equity strategies and resides in Zone 2, experiencing the second highest
38 volume of journeys from and to the station.

TABLE 3: Resulting penalties for each borough.

Borough	Borough specific economic penalty, BE	Borough specific mobility related penalty, BM	Borough specific combined penalty, BC	Travel demand from and to, D
Barking and Dagenham	0.027	0.472	0.249	103,696
Barnet	0.301	0.027	0.164	251,691
Bexley	0.208	0.378	0.293	No Tube
Brent	0.107	0.269	0.188	329,278
Bromley	0.363	0.238	0.300	No Tube
Camden	0.399	0.402	0.401	1,149,468
City of London	0.907	1.000	0.954	764,530
Croydon	0.215	0.000	0.107	No Tube
Ealing	0.191	0.216	0.204	230,456
Enfield	0.095	0.005	0.050	53,695
Greenwich	0.193	0.208	0.201	118,367
Hackney	0.160	0.340	0.250	30,976
Hammersmith and Fulham	0.399	0.552	0.476	446,472
Haringey	0.202	0.343	0.273	259,866
Harrow	0.225	0.405	0.315	123,449
Havering	0.202	0.308	0.255	25,548
Hillingdon	0.197	0.173	0.185	170,093
Hounslow	0.169	0.310	0.240	106,039
Islington	0.309	0.452	0.381	575,340
Kensington and Chelsea	0.797	0.603	0.700	576,998
Kingston upon Thames	0.379	0.584	0.482	No Tube
Lambeth	0.263	0.124	0.193	709,813
Lewisham	0.209	0.181	0.195	No Tube
Merton	0.365	0.539	0.452	134,331
Newham	0.026	0.258	0.142	632,157
Redbridge	0.187	0.286	0.236	130,512
Richmond upon Thames	0.624	0.526	0.575	53,815
Southwark	0.241	0.119	0.180	669,176
Sutton	0.286	0.481	0.384	No Tube
Tower Hamlets	0.169	0.373	0.271	542,644
Waltham Forest	0.125	0.288	0.207	192,313
Wandsworth	0.486	0.226	0.356	188,908
Westminster	0.523	0.335	0.429	2,369,585
Outside of London	0.242	0.312	0.277	81,394
Mean	0.288	0.333	0.311	324,135
Median	0.220	0.311	0.263	152,212
Standard Deviation	0.192	0.195	0.175	452,181
Skewness	1.527	0.919	0.171	2.864

TABLE 4: Upgraded stations in the first phase based on solutions.

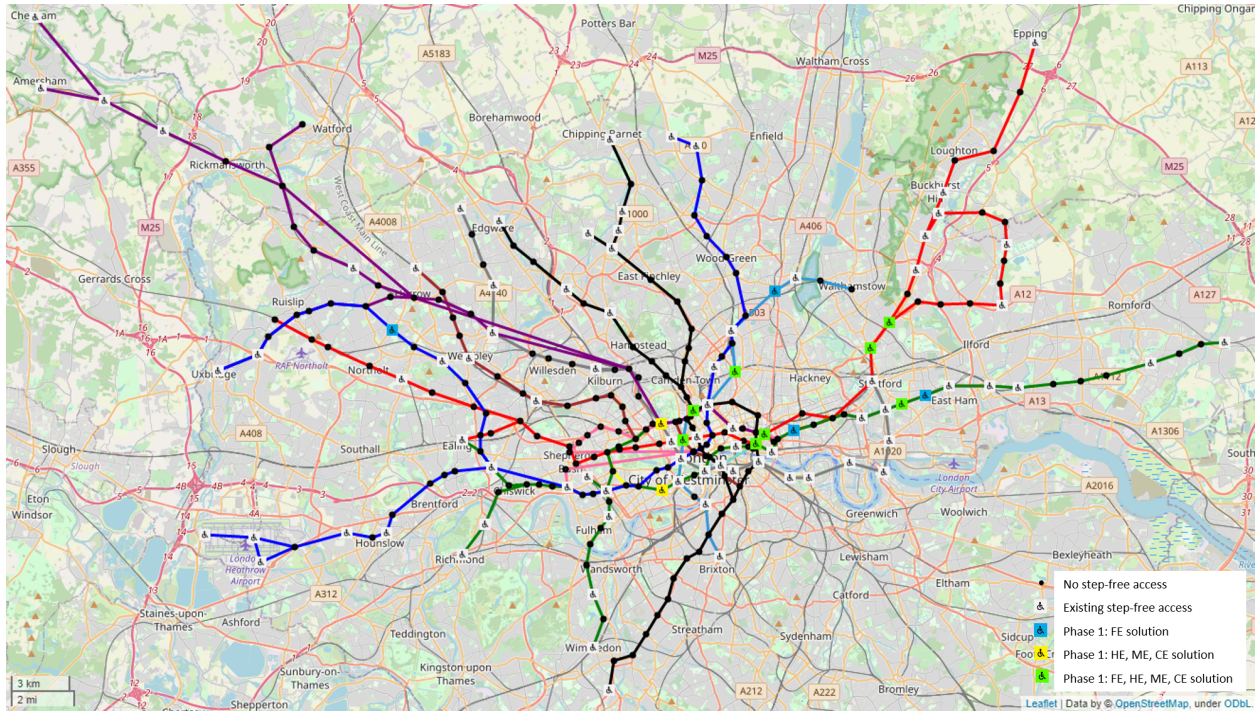
	Horizontal Equity, HE	Financial Equity, FE	Mobility Equity, ME	Combined Equity, CE
First Phase: Stations Upgraded	Bank & Monument	Bank & Monument	Bank & Monument	Bank & Monument
	Euston	Euston	Euston	Euston
	H&I*	H&I	H&I	H&I
	Leyton	Leyton	Leyton	Leyton
	Leytonstone	Leytonstone	Leytonstone	Leytonstone
	Liverpool Street	Liverpool Street	Liverpool Street	Liverpool Street
	Oxford Circus	Oxford Circus	Oxford Circus	Oxford Circus
	Plaistow	Plaistow	Plaistow	Plaistow
	Baker Street	Seven Sisters	Baker Street	Baker Street
	Sloane Square	South Harrow	Sloane Square	Sloane Square
		Upton Park		
	Whitechapel			
Costs	First Phase: £200 million			

* H&I - Highbury & Islington.

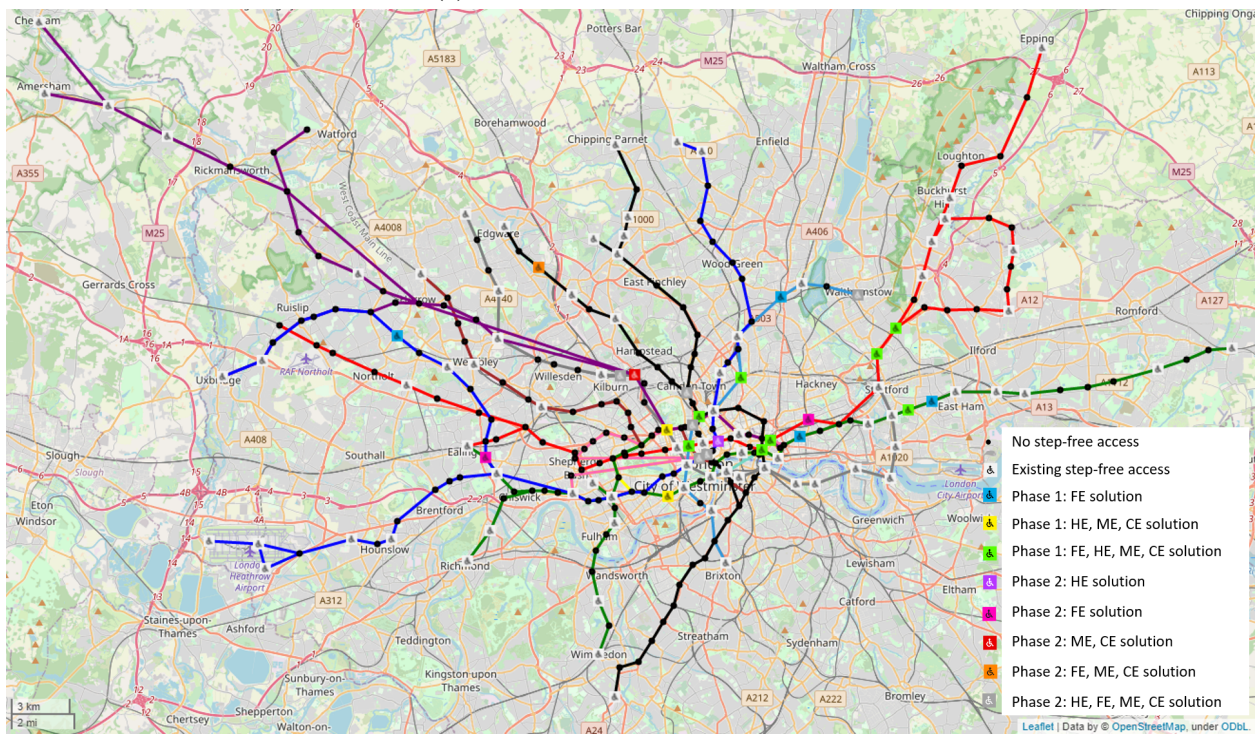
TABLE 5: Refurbished stations in the second phase following the first phase of upgrades.

	Horizontal Equity, HE	Financial Equity, FE	Mobility Equity, ME	Combined Equity, CE
First Phase	HE	FE		
Second Phase: Stations	Camden Town	Camden Town	Camden Town	Camden Town
	Leicester Square	Leicester Square	Leicester Square	Leicester Square
	Piccadilly Circus	Piccadilly Circus	Piccadilly Circus	Piccadilly Circus
	Walt. Central*	Walt. Central	Walt. Central	Walt. Central
	Warren Street	Warren Street	Warren Street	Warren Street
	West Hampstead	West Hampstead	West Hampstead	West Hampstead
	Holborn	Baker Street	Baker Street	Baker Street
	Whitechapel	Colindale	Colindale	Colindale
	Seven Sisters	Bethnal Green	Finchley Road	Finchley Road
	Upton Park	Ealing Common	Sloane Square	Sloane Square
	Costs	Second Phase: £200 million		
	Total for both First and Second Phase: £400 million			

* Walt. Central - Walthamstow Central.



(a) Phase 1 station refurbishment.



(b) Phase 2 station refurbishment.

FIGURE 5: London Underground network showing the proposed step-free access stations for the different refurbishment strategies.

1 In order to quantify the benefits of each solution, five key performance indicators (KPIs)
2 have been defined:

- 3 1. Expected new trips: the estimated demand for step-free trip that is serviced after refurbishment.
- 4 2. Percentage time savings: the improved travel time to existing step-free paths, and
- 5 3. Step-free paths: the percentage difference of step-free routes created compared to the
6 all the non step-free routes available,
- 7 4. Optimal step-free path: the percentage of step-free routes that are equal to non step-free
8 counterpart,
- 9 5. Total daily step-free trips.

10 Figure 6 show the aggregated results for the complete London Underground network, where
11 KPIs 1 and 2 are presented in Figures 6a and 6b, respectively, KPIs 3 and 4 are shown in Figure 6c,
12 and Figure 6d presents KPI 5. A baseline is calculated using the current step-free capabilities of the
13 underground network, while the other metrics correspond to the different inequity refurbishment
14 strategies by first and second upgrade phase: Horizontal Equity first and second phases (HE-1,
15 HE-2); Financial Equity (FE-1, FE-2); Mobility Equity (ME-1, ME-2); Combined Equity (CE-1,
16 CE-2).

17 Figure 6c shows that, in its current state, the London Underground Network only provides
18 approximately 5% of all available routes. By upgrading 10 stations, the percentage of step-free
19 paths increases to 12% and to 10% in the FE case. Approximately a third of these paths are the
20 shortest possible in the network. Further development would improve the number of step-free
21 paths to approximately 16% (with 60% of them being optimal) for the HE case, and marginally
22 lower percentages for the rest of the refurbishment strategies.

23 The two phased refurbishment strategy is expected to provide approximately 400,000 ad-
24 ditional daily trips in the HE and FE cases, and 350,000 in the ME and CE cases (see Figure 6a).
25 In contrast, all strategies should generate close to 250,000 new trips per day in the first phase. This
26 represents an increment in new trips 15% step-free trips in the first upgrade phase compared to the
27 current baseline, while the second upgrade phase adds between 5-10% step-free trips, depending
28 on the selected inequity strategy (see Figure 6d).

29 In terms of journey time, Figure 6b shows that the FE case is the worst performing strategy,
30 reducing journey time by 60% after two phases, while this is achieved in a single phase by the
31 other strategies.

32 The results show an improvement in the overall London Underground network. To evaluate
33 the impact on the boroughs, eight boroughs were chosen based on their rankings of the three
34 penalties and demands, as shown in Table 6.

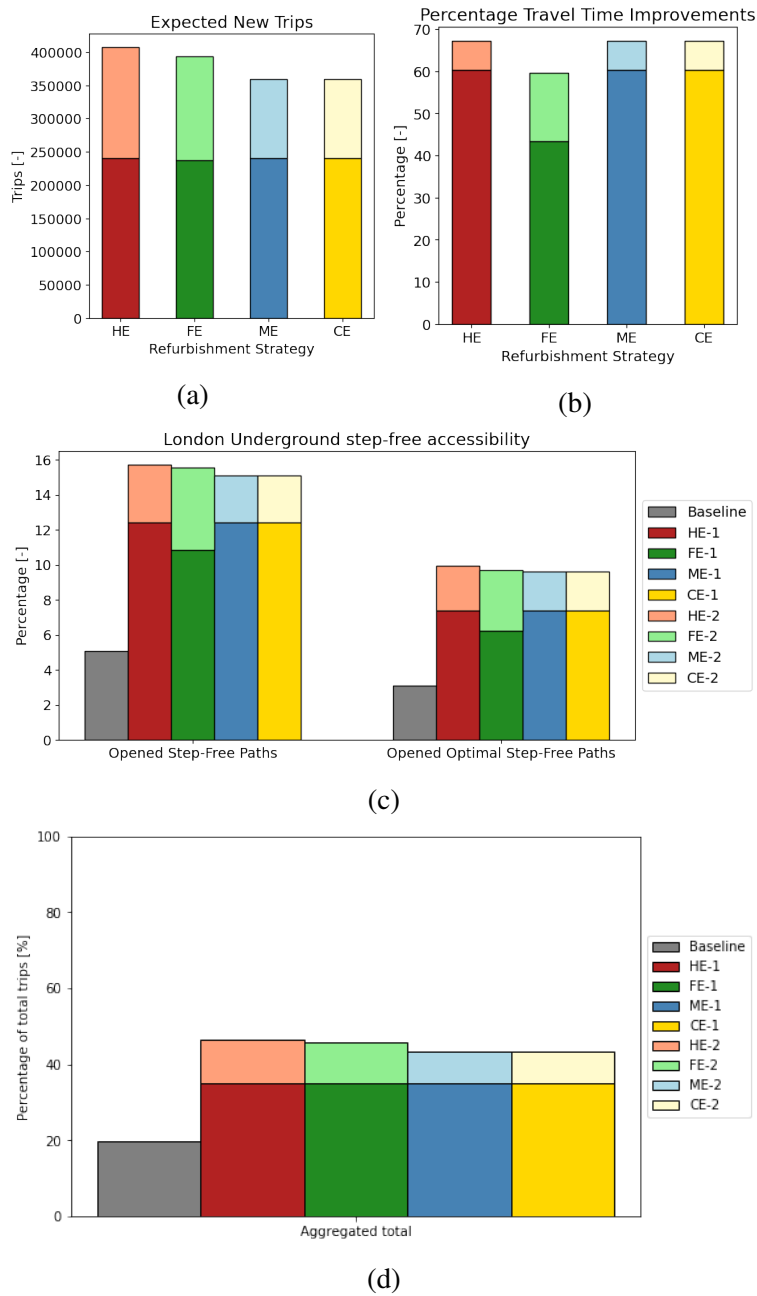


FIGURE 6: Improvement of step-free accessibility in the London Underground network: a) new step-free trips expected, b) percentage travel time savings of existing step-free trips, c) percentage step-free paths in the network, and d) percentage of step-free trips for different refurbishment strategies.

TABLE 6: London borough result analysis.

Borough	Financial Equity, FE	Mobility Equity, ME	Combined Equity, CE
Barking & Dagenham	2nd lowest income and employment rate		
Barnet		Highest number of people with disabilities and children under 5	
City of London	Highest income and employment rate	Lowest number of people with disabilities and children under 5	Highest combined penalty
Enfield		2nd highest number of people with disabilities and children under 5	Lowest combined penalty
Kensington and Chelsea	2nd highest income and employment rate	2nd lowest number of people with disabilities and children under 5	2nd highest combined penalty
Newham	Lowest income and employment rate		2nd lowest combined penalty
Richmond upon Thames	3rd highest income and employment rate		3rd highest combined penalty
Westminster (Highest demand)	4th highest income and employment rate	Average	5th highest combined penalty

1 To analyse the impact of the refurbishment strategies at a borough level, the different per-
2 centages of step-free trips are presented in Figure 7 for some boroughs of interest: the richest and
3 poorest ones. It can be observed that the largest increase in step-free trips as a result of the inter-
4 ventions suggested by this model correspond to the City of London, which is expected due to its
5 centrality and high transit. When comparing between inequity strategies, the percentages of step-
6 free trips are larger for the horizontal equity (no penalty) solution in the richer boroughs, while for
7 the poorer boroughs the opposite usually happens for the financial, mobility and combined inequity
8 penalties (except in Enfield, which can be explained due to its low demand). This trend confirms
9 the expected effect of adding inequity penalties to the optimisation model, particularly with the
10 first upgrade phase.

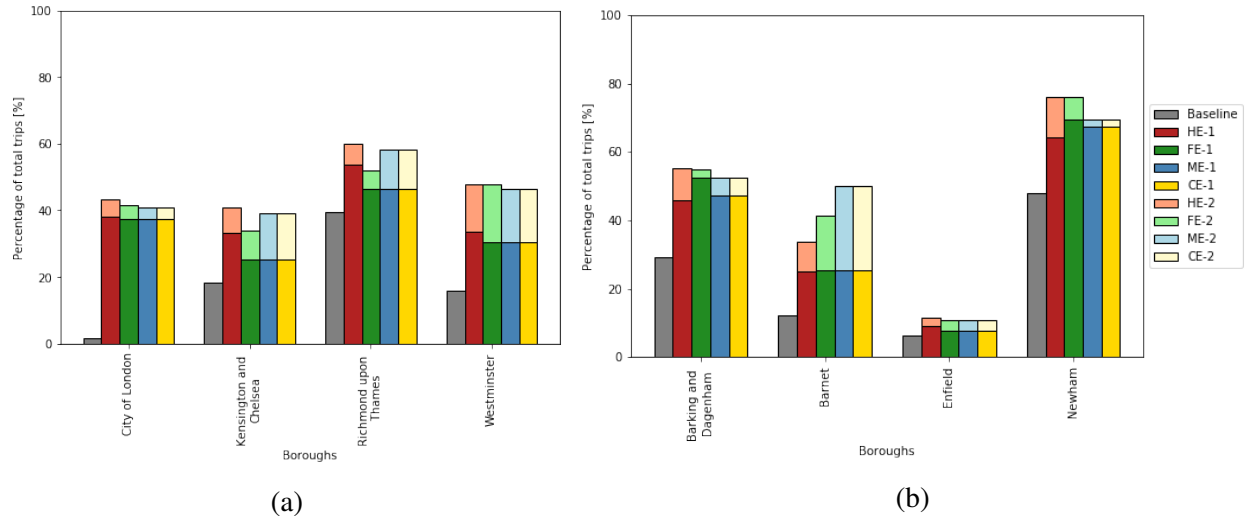


FIGURE 7: Total step-free trips grouped by boroughs of interest: a) boroughs with higher income and lower number of reported disabilities; b) boroughs with lower income and higher number of reported disabilities.

1 DISCUSSION AND FUTURE WORK

2 The results reported show that significant improvements can be made to the accessibility of the
 3 London Underground network using the framework developed in this study. Governmental organi-
 4 sations and transport management companies can utilise this framework to assess and improve their
 5 accessibility policies and plan strategic improvements in their networks. This fits with the recent
 6 efforts by the London authorities towards equality and equity in their public transport systems.

7 However, the presented method contains several limitations. The refurbishment costs were
 8 estimated based on historical data and mapped to the stations according to the its location and
 9 whether the station is above or underground. While a standardised refurbishment approach has pro-
 10 gressively reduced lift provision of several stations, these were located exclusively above ground
 11 and in lesser densely populated areas. Estimating refurbishment costs for central London stations
 12 is significantly more difficult as the latest figures also include additional works beyond step-free
 13 access provision. Thus, producing more accurate costs based on the station characteristics would
 14 improve the results derived from the framework developed.

15 A further cost not considered in this study involves the construction time, and the time
 16 the station will stop being functional for. For example, refurbishment works in South Kensington
 17 station cause the closure of the Piccadilly line access, so the resulting detour costs should also be
 18 accounted by the model. This also represents an important hurdle towards implementing the pro-
 19 posed framework, as simultaneous refurbishment works in several central London stations would
 20 significantly impact commuters' journey time and travel time.

21 However, estimating refurbishment work impact on the users requires the consideration of
 22 other forms of public transport which may be used as a replacement while a particular connection
 23 remains inactive. Thus, further work should seek to include these aspects as part of mathematical
 24 formulation. For example, the number of works carried out simultaneously within a single line
 25 or borough could be limited for each phase of construction, and other public transport should be
 26 added to provide realistic alternatives for users.

1 While the original objective function (1) is modified to include equity considerations in the
2 form of financial opportunities to travel and mobility needs in equation (2), the topic of accessibility
3 and its effects in terms of equality is a topic area that requires further exploration. However, the
4 reasons for reduced mobility are numerous and are not limited to the lack of wheelchair access.
5 Visual, hearing and intellectual impairment have specific needs and solutions to consider, and
6 incorporating these aspects requires the development more complex objective functions that will
7 comprise further work.

8 Another note on the objective function, the demand considered is estimated based on exist-
9 ing entry-exit passenger counts and adapted to step-free demand based on the proportion of people
10 with mobility disability. One issue with this approach is that there is no information on the actual
11 route passengers take to achieve their journey. Our methodology mitigates this by proposing a set
12 of k paths and seeking to ensure that at least one of the provided paths is step-free.

13 Another limitation relates to the fact that the mobility impaired will not utilise stations
14 without step-free access, so they are not represented in the dataset as it currently stands. Therefore,
15 we approximate the step-free demand based on the demand patterns of the rest of the population,
16 which may not be the case as the majority of the mobility disability group consists of persons aged
17 60 or more and the Underground demand mainly fluctuates based on commuter behaviour. A four-
18 stage transport model specific for this population group would provide more indicative demand
19 quantities.

20 CONCLUSION

21 Public transport system, in particular underground and train networks, are essential for mobility in
22 most larger cities in the world. The improvement of public transport can positively impact urban
23 and suburban environments in many aspects, such as traffic flow, connectivity, air quality, quality
24 of life, among others. Therefore, the democratisation of public transport should be a priority to
25 policy makers and infrastructure designers.

26 This study focuses on step-free accessibility in underground and train networks, which is a
27 key enabler of social equity in metropolitan areas. Unfortunately, the number of possible step-free
28 journeys are usually low, and need to be urgently increased in many places around the world. Ex-
29 tremely efficient refurbishments and upgrades in transport systems need to be planned and executed
30 due to limited resources and high refurbishment costs associated with infrastructure improvements.
31 Hence, mathematical optimisation techniques should be used for optimal refurbishment planning.

32 A novel two-step method is presented for the optimal selection of stations to be upgraded
33 to step-free, which usually involves adding infrastructure such as lifts and ramps to stations. In
34 the first step, the k shortest paths between all origin-destination pairs are calculated, and from
35 those only the non step-free paths are kept. In the second step, a Mixed Integer Linear Problem
36 is formulated to maximise the total number of step-free trips. The problem takes as input the non
37 step-free paths from the first step, together with parameters for average travel demands, station
38 refurbishment costs and available budget. Moreover, in order to increase fairness and equality
39 in the decision making process, zone inequality penalties are added to the optimization model to
40 derive various inequity refurbishment strategies.

41 Finally, for illustrating and validating the presented method, a case study of the London
42 Underground network is provided. Two sets of upgrade recommendations are generated, one taking
43 into consideration inequity (financial, mobility and combined) between city boroughs, and one
44 only maximising overall trips (horizontal equity). Setting the refurbishment budget to the £200

1 million the Mayor of London recently pledged for step-free access infrastructure, and using real
2 data for travel demands, refurbishment costs, and borough demographic information. On average,
3 the recommended refurbishment strategies lead to an increase in step-free trips by approximately
4 20%, and a reduction of total step-free travel time by 60%. An additional analysis is conducted by
5 considering a second refurbishment stage of another £200 million, which leads to an increase in
6 step-free trips by approximately 8%, and a reduction of total step-free travel time by 10%.

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10 **AUTHOR CONTRIBUTIONS**

11 The authors confirm contribution to the paper as follows: study conception and design: P An-
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14 dela, JJ Escribano Macias, H Cheong, P Constantinou; draft manuscript preparation: E Candela,
15 JJ Escribano Macias, H Cheong, P Constantinou. All authors reviewed the results and approved
16 the final version of the manuscript.

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